

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2011-16 Ford Super Duty 40" Bumper Light Mount

Thank you for choosing Rough Country for all your off road needs.

▲ NOTICE Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @ 1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

▲ NOTICE Only fits **2011-2016 Ford Super Duty** models.

Tools Needed:

18mm Socket
19mm Socket & Wrench
13mm Socket
15mm Socket
Ratchet
Torque Wrench
Jack Stands



Kit Contents:

2-Rough Country LED Light Brackets
2-Tow Hook Eliminator Brackets.

1-70680BAG containing:
6-12mm x 350mm Bolts
6-12mm Flange Lock Nuts
6-12mm Flat Washers

INSTALLATION INSTRUCTIONS

- Using an 18mm, remove the 4 front bumper bolts. 2 per side. **See Photo 1.**
- Note— you will need to support the bumper before removing these bolts. Using a 13mm, remove the 4 bolts from the inner fender, 2 per side. Then remove the bumper. **See Photo 2.**



Photo 1

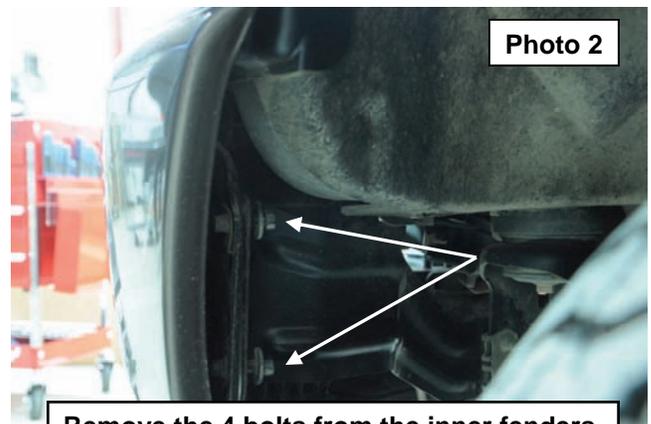
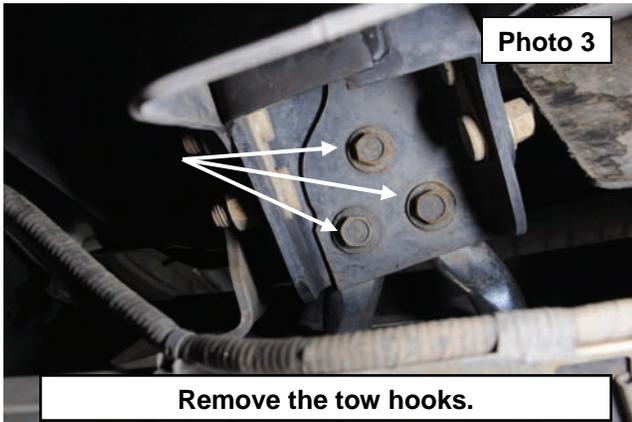


Photo 2

Remove the 4 bolts from the inner fenders.

2. From under the truck, use a 15mm socket to remove the tow hooks. **See Photo 3.**
3. Install the tow hook eliminator brackets, side specific, using the supplied 12mm bolts, nuts, and washers. Tighten using a 19mm socket and wrench. **See Photo 4.**



4. Install the bumper and the 4 stock bolts in the fender well. Torque to factory specs using a 13mm socket.
5. Install the light brackets, side specific (driver side bracket has a notch cut into it), on the front bumper bolts using the factory hardware. Torque to factory specs using an 18mm socket. **See Photo 5.**
6. Install the light using the supplied hardware and Allen wrenches. **See Photo 6.**
7. Wire the light according to the supplied instructions.



Thank You for choosing Rough Country for your lighting needs!!!

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